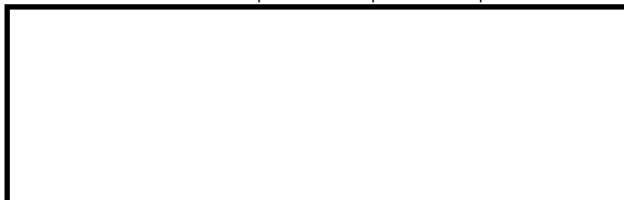


Oil Pattern Distance	42	Reverse Brush Drop	40	Oil Per Board	Multi ul
Forward Oil Total	11.25 mL	Reverse Oil Total	14.9 mL	Volume Oil Total	26.15 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Curve	Tank B Conditioner	Curve

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	40	14	74	0.0	1.9	1.9	2960
2	6L	6R	1	40	18	29	1.9	4.4	2.5	1160
3	8L	8R	1	40	18	25	4.4	6.9	2.5	1000
4	10L	10R	2	40	18	42	6.9	12.0	5.1	1680
5	11L	11R	3	50	18	57	12.0	19.6	7.6	2850
6	12L	12R	1	50	18	17	19.6	22.1	2.5	850
7	13L	13R	1	50	22	15	22.1	25.2	3.1	750
8	2L	2R	0	50	22	0	25.2	32.0	6.8	0
9	2L	2R	0	50	26	0	32.0	42.0	10.0	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	22	0	42.0	38.0	-4.0	0
2	12L	12R	1	45	18	17	38.0	35.5	-2.5	765
3	11L	11R	1	45	18	19	35.5	33.0	-2.5	855
4	10L	10R	2	45	18	42	33.0	27.9	-5.1	1890
5	9L	9R	2	45	18	46	27.9	22.8	-5.1	2070
6	8L	8R	1	40	18	25	22.8	20.3	-2.5	1000
7	6L	6R	1	40	18	29	20.3	17.8	-2.5	1160
8	5L	5R	1	40	18	31	17.8	15.3	-2.5	1240
9	2L	2R	2	40	18	74	15.3	10.2	-5.1	2960
10	2L	2R	2	40	14	74	10.2	6.3	-3.9	2960
11	2L	2R	0	40	14	0	6.3	0.0	-6.3	0

Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.51	1.46	1	1	1.46	3.51

