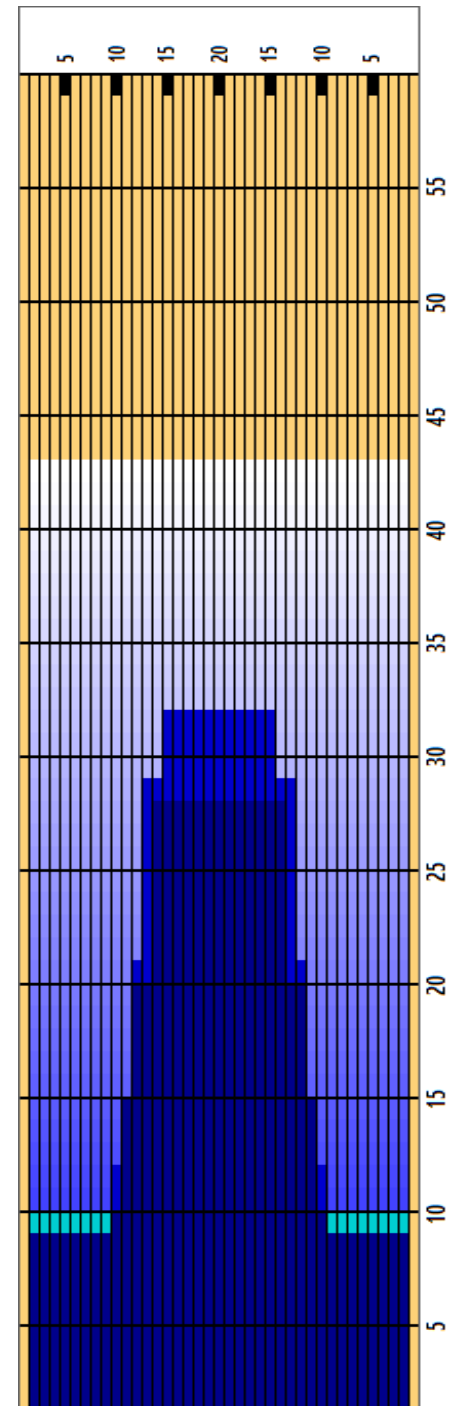


Oil Pattern Distance	43	Reverse Brush Drop	36	Oil Per Board	40 ul
Forward Oil Total	14.8 mL	Reverse Oil Total	10.44 mL	Volume Oil Total	25.24 mL
Tank Configuration	A Only	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	3	A	111	0.0	2.8	2.8	4440
2	2L	2R	4	14	3	A	148	2.8	10.7	7.9	5920
3	11L	11R	2	18	3	A	38	10.7	15.8	5.1	1520
4	12L	12R	2	18	3	A	34	15.8	20.9	5.1	1360
5	14L	14R	3	18	3	A	39	20.9	28.5	7.6	1560
6	2L	2R	0	22	3	A	0	28.5	33.0	4.5	0
7	2L	2R	0	26	3	A	0	33.0	43.0	10.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	43.0	32.0	-11.0	0
2	15L	15R	1	22	3	A	11	32.0	28.9	-3.1	440
3	13L	13R	3	18	3	A	45	28.9	21.3	-7.6	1800
4	12L	12R	3	14	3	A	51	21.3	15.4	-5.9	2040
5	11L	11R	2	14	3	A	38	15.4	11.5	-3.9	1520
6	10L	10R	2	10	3	A	42	11.5	8.7	-2.8	1680
7	2L	2R	2	10	3	A	74	8.7	5.9	-2.8	2960
8	2L	2R	0	10	3	A	0	5.9	0.0	-5.9	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3	2.11	1.04	1.04	2.11	3

